

Tableau des Filetages Métriques						Tableau des Filetages Américains et Anglais								
Désignation	Diamètre Nominal		Pas Standard	Pas Fin		Désignation	Diamètre Nominal		UNC	UNF	UNEF	8-UN	BSW	BSF
	en mm	en pouce	En mm		en pouce		en mm	Nombres de Filets Par Pouce						
M 1	1,00	0,039"	0,25	---	---	# 0	0,060"	1,52	---	80	---	---	---	---
M 1,1 *	1,10	0,043"	0,25	---	---	(# 1) *	0,073"	1,85	64	72	---	---	---	---
M 1,2	1,20	0,047"	0,25	---	---	# 2	0,086"	2,18	56	64	---	---	---	---
M 1,4 *	1,40	0,055"	0,30	---	---	(# 3) *	0,099"	2,51	48	56	---	---	---	---
M 1,6	1,60	0,063"	0,35	---	---	# 4	0,112"	2,84	40	48	---	---	---	---
M 1,8 *	1,80	0,071"	0,35	---	---	1/8"	0,125"	3,18	---	---	---	---	40	---
M 2	2,00	0,079"	0,40	---	---	# 5	0,125"	3,18	40	44	---	---	---	---
M 2,2 *	2,20	0,087"	0,45	---	---	# 6	0,138"	3,51	32	40	---	---	---	---
M 2,5	2,50	0,098"	0,45	---	---	5/32"	0,156"	3,97	---	---	---	---	32	---
M 3	3,00	0,118"	0,50	---	---	# 8	0,164"	4,17	32	36	---	---	---	---
M 3,5	3,50	0,138"	0,60	---	---	3/16"	0,188"	4,76	---	---	---	---	24	---
M 4	4,00	0,157"	0,70	---	---	# 10	0,190"	4,83	24	32	---	---	---	---
M 4,5	4,50	0,177"	0,75	---	---	(# 12) *	0,216"	5,49	24	28	32	---	---	---
M 5	5,00	0,197"	0,80	---	---	1/4"	0,250"	6,35	20	28	32	---	20	26
M 6	6,00	0,236"	1	0,75	---	(9/32)" *	0,281"	7,14	---	---	---	---	---	26
M 7	7,00	0,276"	1	---	---	5/16"	0,313"	7,94	18	24	32	---	18	22
M 8	8,00	0,315"	1,25	1	---	3/8"	0,375"	9,53	16	24	32	---	16	20
M 9 *	9,00	0,354"	1,25	---	---	7/16"	0,438"	11,11	14	20	28	---	14	18
M 10	10,00	0,394"	1,50	1,25	1	1/2"	0,500"	12,70	13	20	28	---	12	16
M 11 *	11,00	0,433"	1,50	1,25	1	9/16"	0,563"	14,29	12	18	24	---	12	16
M 12	12,00	0,472"	1,75	1,50	1,25	5/8"	0,625"	15,88	11	18	24	---	11	14
					1	(11/16)" *	0,688"	17,46	---	---	24	---	11	14
M 14	14,00	0,551"	2	1,50	---	3/4"	0,750"	19,05	10	16	20	---	10	12
M 16	16,00	0,630"	2	1,50	---	(13/16)"	0,813"	20,64	---	---	20	---	---	---
M 18	18,00	0,709"	2,50	2	1,50	7/8"	0,875"	22,23	9	14	20	---	9	11
M 20	20,00	0,787"	2,50	2	1,50	(15/16)" *	0,938"	23,81	---	---	20	---	---	---
M 22	22,00	0,866"	2,50	2	1,50	1"	1,000"	25,40	8	14	20	UNC	8	10
M 24	24,00	0,945"	3	2	1,50	(1-1/16)" *	1,063"	26,99	---	---	18	---	---	---
M 27	27,00	1,063"	3	2	1,50	1-1/8"	1,125"	28,58	7	12	18	8	7	9
M 30	30,00	1,181"	3,50	2	1,50	(1-3/16)" *	1,188"	30,16	---	---	18	---	---	---
M 33	33,00	1,299"	3,50	2	1,50	1-1/4"	1,250"	31,75	7	12	---	8	7	9
M 36	36,00	1,417"	4	3	1,50	(1-5/16)" *	1,313"	33,34	---	---	18	---	---	---
M 39	39,00	1,535"	4	3	1,50	1-3/8"	1,375"	34,93	6	12	---	8	6	8
M 42	42,00	1,654"	4,50	3	1,50	(1-7/16)" *	1,438"	36,51	---	---	18	---	---	---
M 45	5,00	1,772"	4,50	3	1,50	1-1/2"	1,500"	38,10	6	12	---	8	6	8
M 48	48,00	1,890"	5	3	1,50	(1-9/16)" *	1,563"	39,69	---	---	18	---	---	---
M 52	52,00	2,047"	5	3	1,50	1-5/8"	1,625"	41,28	---	---	18	---	---	---
M 56	56,00	2,205"	5,50	4	2	(1-11/16)" *	1,688"	42,86	---	---	18	---	---	---
M 60	60,00	2,362"	5,50	4	---	1-3/4"	1,750"	44,45	5	12	---	8	5	---
M 64	64,00	2,520"	6	4	---	2"	2,000"	50,80	4,5	12	---	8	4,5	---
M 68	68,00	2,677"	---	4	---	2-1/4"	2,250"	57,15	4,5	12	---	8	4	---
M 72	72,00	2,835"	---	6	---	2-1/2"	2,500"	63,50	4	12	---	8	4	---
M 76	76,00	2,992"	---	6	---	2-3/4"	2,750"	69,85	4	12	---	8	3,5	---
M 80	80,00	3,150"	---	6	---	3"	3,000"	76,20	4	12	---	8	3,5	---
M 90	90,00	3,543"	---	6	---	3-1/4"	3,250"	82,55	4	12	---	8	---	---
M 100	100,00	3,937"	---	6	---	3-1/2"	3,500"	88,90	4	12	---	8	---	---
M 110	110,00	4,331"	---	6	---	3-3/4"	3,750"	95,25	4	12	---	8	---	---
						4"	4,000"	101,60	4	12	---	8	---	---
						4-1/4"	4,250"	107,95	4	12	---	8	---	---
						4-1/2"	4,500"	114,30	4	12	---	8	---	---
						4-3/4"	4,750"	120,65	4	12	---	8	---	---

Notes :
a) BSW = British Standard WhitWorth
b) BSF = British Standard Fine
*) Dimensions très peu utilisées